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## **KB II TWO-QUART PRESSURE CUPS**



Obey local or municipal regulations for product recycling and disposal.

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## 03 SAFETY

### 03.1 SAFETY PRECAUTIONS

Before the operation, maintenance, or servicing of this Binks system; fully read and understand all technical and safety literature for your product. This manual contains information that is important for you to know and understand.

**This information relates to USER SAFETY and the PREVENTION OF EQUIPMENT PROBLEMS.**

To help you understand this information, we use recognizable ANSI Z535 and ISO warning boxes and symbols throughout this manual. Please obey these safety sections.

#### **⚠ DANGER**

**DANGER!** Indicates a hazardous situation that, if not avoided, will result in death or severe injury.

#### **⚠ WARNING**

**WARNING!** Indicates a hazardous situation that, if not avoided, could result in death or severe injury.

#### **⚠ CAUTION**

**Caution!** Indicates a hazardous situation that, if not avoided, could result in minor or moderate injury, or equipment damage.

#### **NOTICE**

**Notice:** Indicates information considered important but not hazard related.

#### **SAFETY**

**Safety:** Indicates a type of safety instruction, or a separate panel on a safety, where specific safety-related instructions or procedures are described.

Careful study and continued use of this manual will provide a better understanding of the equipment functions and procedures.

This understanding will result in improved operation, efficiency, and longer, trouble-free service with faster and easier troubleshooting. If you need the necessary safety literature for your specific system, contact your local Binks representative or Binks directly.

#### **NOTICE**

This manual lists standard specifications and service procedures. Differences can occur between this literature and your equipment.

Differences in local or municipal codes, manufacturer or plant requirements, material delivery requirements, and more can make variations unpreventable. To find these differences, compare this manual to your system installation drawings and other applicable Binks equipment manuals.

#### **⚠ WARNING**

The user **MUST** read and be familiar with the Safety Section in this manual and the safety literature therein identified.

Only trained personnel can operate this equipment.



All personnel who operate, clean, or maintain this equipment **MUST** fully read and understand this manual! To operate and service the equipment, follow all **WARNINGS** and safety requirements.

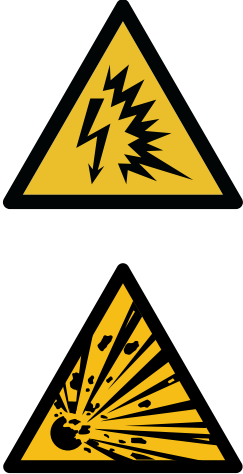

The user must be aware of and adhere to **ALL** local building and fire codes and ordinances, as well as NFPA 33 AND EN 16985 SAFETY STANDARDS, LATEST EDITION, or applicable country safety standards, before the installation, operation, or servicing of this equipment.





#### **⚠ WARNING**



The hazards shown on the pages that follow can occur during the normal use of this Binks equipment, but not all listed hazards will be applicable to your product model or equipment.






**Repairs may only be performed by personnel authorized by Binks.**


<p><b>AREAS</b> Indicate possible hazard occurrences.</p>	<p><b>HAZARDS</b> Indicate possible hazards.</p>	<p><b>SAFEGUARDS</b> Prevention of possible hazards.</p>
<p><b>Spray Areas</b></p>  	<p><b>Fire Hazards</b></p> <p>Improper or unsatisfactory operation and maintenance procedures will cause a fire hazard.</p> <p>If the safety interlocks are disabled during operation, protection against accidental arcing is shut off and can cause a fire or explosion.</p> <p>Frequent Power Supply or Controller shutdown identifies a problem in the system. For this occurrence, a correction will be necessary</p>	<p>Fire extinguishing equipment must be present in the spray area. Periodically run a test to make sure the equipment stays usable.</p> <p>Keep spray areas clean to prevent the build-up of combustible residues.</p> <p>Do not smoke in the spray area.</p> <p>The high voltage supplied to the atomizer must be turned off before the equipment is cleaned, flushed or maintained.</p> <p>Spray booth ventilation must be kept at the rates as set by NFPA-33, OSHA, country, local, and municipal codes.</p> <p>If flammable or combustible solvents are used to clean the equipment, ventilate the area.</p> <p>Prevent electrostatic arcing. Maintain spark-safe work distance between the parts that get coated and the applicator. A span of one inch for every 10KV of the output voltage is necessary.</p> <p>Do an equipment test only in areas free of combustible material. The test may necessitate the high voltage to be on, but only as instructed.</p> <p>Non-factory replacement parts or unauthorized equipment modifications can cause a fire or injury.</p> <p>The key switch bypass is used only during setup operation.</p> <p>Do no production work with disabled safety interlocks.</p> <p>Set up and operate the paint procedure and equipment under NFPA-33, NEC, OSHA, local, municipal, country, and European Health and Safety Norms.</p>

<p><b>AREAS</b> Indicate possible hazard occurrences.</p>	<p><b>HAZARDS</b> Indicate possible hazards.</p>	<p><b>SAFEGUARDS</b> Prevention of possible hazards.</p>
<p><b>Spray Areas</b></p> 	<p><b>Explosion Hazard</b></p> <p>Improper or unsatisfactory operation and maintenance procedures will cause a fire or explosion hazard.</p> <p>If the safety interlocks are disabled during operation, protection against accidental arcing is shut off and can cause a fire or explosion.</p> <p>Frequent Power Supply or Controller shutdown identifies a problem in the system. For this occurrence, a correction will be necessary.</p>	<p>Prevent electrostatic arcing. Maintain spark-safe work distance between the parts that get coated and the applicator. A span of one inch for every 10KV of output voltage is necessary.</p> <p>Unless specifically approved for use in hazardous locations, put all electrical equipment outside of Class I or II, Division 1 or 2 hazardous areas in accordance with NFPA-33, or outside of Zone 2 or Zone 22 in accordance with EN standards.</p> <p>If equipped, set the current overload sensitivity as described in the related section of the equipment manual. If incorrectly set, the current overload sensitivity for protection against accidental arcing is turned off and can cause a fire or explosion.</p> <p>Frequent power supply shutdown indicates a problem in the system, which requires correction.</p> <p>Always turn off the control panel power before the system is flushed, cleaned, or servicing the spray system equipment. Make sure no objects are within the spark-safe work distance before the high voltage is turned on.</p> <p>The control panel must interlock with the ventilation system and conveyor in accordance with NFPA-33, EN 50176.</p> <p>Fire extinguishing equipment must be present in the spray area. Periodically run a test to make sure the equipment stays usable. Do an equipment test only in areas free of combustible material.</p>
<p><b>General Use and Maintenance</b></p> 	<p>Improper or unsatisfactory operation and maintenance procedures will cause a fire hazard.</p> <p>Personnel must be correctly trained in the operation and maintenance of this equipment.</p>	<p>Train all personnel in accordance with the requirements of NFPA-33, EN 60079-0.</p> <p>Before equipment operation, personnel must read and understand these instructions and safety precautions.</p> <p>Obey appropriate local, municipal, state, and national codes governing ventilation, fire protection, operation maintenance, and housekeeping.</p> <p>Reference OSHA, NFPA-33, EN Norms, and your insurance company requirements.</p>

<b>AREAS</b> Indicate possible hazard occurrences.	<b>HAZARDS</b> Indicate possible hazards.	<b>SAFEGUARDS</b> Prevention of possible hazards.
<p><b>Spray Area High Voltage Equipment</b></p>    	<p><b>Electrical Discharge</b></p> <p>This equipment contains a high-voltage device that can cause an electrostatic induction on ungrounded objects. This electrical charge is capable of igniting coating materials.</p> <p>Insufficient ground will cause a spark hazard. A spark can ignite many coating materials and cause a fire or explosion.</p>	<p>Operators in the spray area and the parts to be sprayed must be sufficiently grounded.</p> <p>All conductive objects inside the spray area must be grounded.</p> <p>Hold the parts that get sprayed on conveyors or hangers that are correctly grounded. The resistance between the parts and the earth-ground must not be more than 1 MΩ. Refer to: NFPA-33.</p> <p>Before the equipment is operated, round all operators. They cannot wear rubber-soled insulated shoes. Wear ground straps on wrists or legs for sufficient ground contact.</p> <p>Operators must not wear or carry ungrounded metal objects.</p> <p>When used, operators must make complete contact with the applicator handle and electrostatic gun. Use conductive gloves or gloves with the palm section cut out.</p> <p>Operators must not wear grounded footwear.</p> <p><b>NOTE: REFER TO NFPA-33 OR SPECIFIC COUNTRY SAFETY CODES FOR GUIDANCE TO CORRECTLY GROUND THE OPERATOR.</b></p> <p>Except for objects needed for the high-voltage process, all electrically conductive objects in the spray area are to be grounded. Supply a grounded conductive floor in the spray area.</p> <p>Always turn off the applicator voltage before the system is flushed, cleaned, or when servicing the spray system equipment.</p> <p>Unless specifically approved for use in hazardous locations, put all electrical equipment outside of Class I or II, Division 1 or 2 hazardous areas in accordance with NFPA-33, or outside of Zone 2 or Zone 22 in accordance with EN standards.</p> <p>Do not install an applicator into a fluid system if the solvent supply is ungrounded.</p> <p>Do not touch an energized applicator electrode.</p>

<p><b>AREAS</b> Indicate possible hazard occurrences.</p>	<p><b>HAZARDS</b> Indicate possible hazards.</p>	<p><b>SAFEGUARDS</b> Prevention of possible hazards.</p>
<p><b>Spray Areas</b></p> 	<p><b>Toxic Fluid or Fumes</b></p> <p>Toxic fluids or fumes can cause severe injury or death if splashed in the eyes or on the skin, or if inhaled or swallowed.</p>	<p>Read the Safety Data Sheet (SDS) for instructions to know and understand how to handle the specific hazards of the fluids used, and the effects of long-term exposure.</p> <p>During the spray, clean, or servicing of equipment, or when in the work area, keep the work area fully ventilated.</p> <p>Always wear personal protective equipment (PPE) when in the work area or during equipment operation. Refer to the Personal Protective Equipment warnings in this manual.</p> <p>Store hazardous fluid in approved containers and refer to local, municipal, state, and national codes governing the disposal of hazardous fluids.</p>
<p><b>Spray Area and Equipment Use</b></p> 	<p>High-pressure fluid sprayed from the gun, hose fittings, or ruptured/damaged components can pierce the skin.</p> <p>While this injury can appear as cut skin, this is a severe injury that can result in the amputation of the affected area.</p>	<p>Do not point or operate the spray gun at the body part of a person.</p> <p>Do not put your hand or fingers over the gun fluid nozzle or fittings in the hose or Proportioner.</p> <p>Do not try to stop or deflect leaks with your hand, glove, body, or shop rag.</p> <p>Do not “blowback” fluid, as the equipment is not an air spray system.</p> <p>Relieve pressure in the supply hoses, Proportioner, and QuickHeat™ hose before the equipment is inspected, cleaned, or serviced.</p> <p>Use the lowest possible pressure to recirculate, purge, or troubleshoot the equipment.</p> <p>Examine the hoses, couplings, and fittings every day. Service or immediately replace parts that leak, are worn, or are damaged. Replace high-pressure hose sections. They cannot be recoupled or serviced.</p>

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<p><b>Equipment and Fluids</b></p> 	<p><b>Skin and Clothing Burns</b></p> <p>Equipment surfaces and fluids can become very hot during operation.</p>	<p>Do not touch hot fluid or equipment during operation.</p> <p>Do not let clothing touch the equipment during operation or immediately after the equipment is stopped.</p> <p>Let the equipment fully cool before the examination or servicing of the component.</p>
<p><b>Pressurized Aluminum Parts</b></p>    	<p>The use of certain solvents and chemicals can cause equipment damage and severe personal injury.</p>	<p>Do not use 1,1,1-trichloroethane, methylene chloride or other halogenated hydrocarbon solvents or fluids that contain such solvents.</p> <p>These solvents can cause a severe chemical reaction and equipment rupture that results in equipment and property damage, serious bodily injury, or death.</p>

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<p><b>Spray Areas</b></p> 	<p><b>Do Not Touch</b></p> <p>The effect of paint flow rates and formulations on the quality of atomization can cause the turbines to rotate at high speeds.</p>	<p>Do not use a rag or gloved hand against the bell edge to stop or slow down a bell during rotation.</p> <p>Do not try to clean the bell edge during rotation.</p>

**⚠ CAUTION**

Only operate the equipment after you have read this section.

**03.2 ADDITIONAL SAFETY INFORMATION**

Observe all local or municipal safety measures and wear approved protective equipment when servicing this equipment. Clean all spilled chemicals and materials and do all work in a clean and organized environment to prevent personal injury and equipment damage.

**⚠ DANGER**

To prevent injury or electrocution while the system is under power, do not contact, disconnect, or manipulate electrical connections or devices. The main disconnect on the right side of the controller can be locked out. Follow the proper Lockout–Tagout (LOTO) procedures for internal controller electrical work.

Only qualified electrical personnel can perform the work if diagnosis and troubleshooting are not possible during working conditions.

**⚠ WARNING**

To prevent possible chemical spillage when personnel are not on site, air and fluid supplies for the equipment must be disabled when the equipment idles for an extended period, such as an end-of-day shutdown.

**NOTICE**

During the initial commission of the equipment and at periodic times throughout equipment life, visually examine all fluid fittings for leaks.

Periodically, it is necessary to visually examine all pieces of this equipment for signs of noticeable degradation due to chemicals or other conditions in the equipment's environment.

**SAFETY**

Obey local or municipal regulations that require installed fire suppression for equipment operation.

If the operation of this equipment, sensors, switches, or other ancillary equipment occurs in the presence of flammable gases and vapors, connect this equipment through intrinsic-safe or Zener barriers. Classify them as a 'simple apparatus' or approve them for use in these areas.

## 04 PRODUCT OVERVIEW

### KB II TWO-QUART PRESSURE CUPS KB-555 Aluminum, KB-545-SS Stainless Steel (Obsolete)

GOVERNMENT NSN NO. 4940-01-106-1415 = KB-555 CUP

#### 04.1 SPECIFICATIONS

##### Maximum regulated cup pressure

50 psi (3.5 bar) (fluid pressure)

##### Maximum air inlet pressure (to inlet on handle)

125 psi (8.5 bar)

##### Hose Connections

Air - 1/4" NPS/BSPP (M)

Fluid - 3/8" NPS/BSPP (M)

Model Nos.	KB-555	KB-545-SS
Height	7-3/16"	7-3/16"
Weight	3 lb. 14 oz.	4 lb. 5 oz.
Fluid Capacity	77 oz. Maximum	77 oz. Maximum
Wetted Parts	KB-555	KB-545-SS
Cup	Aluminum	304 Electro Polished S.S.
Lid Gasket	Sarlink	Sarlink
Check Valve Assy.	Nylon	Nylon
Fluid Tube Assy.	Aluminum	304 S.S. Passivated
Fluid Tube Nut	Nickel Plated Brass	304 S.S. Passivated
Cup Lid	Aluminum	Electroless Nickel Plated Aluminum
Bleed Down Valve	Nickel Plated Brass	304 S.S. Passivated
KK-5051 Liners	Polyethylene	Polyethylene

## 04.2 DESCRIPTION

All KB-II style cups are pressure regulated and have a 2.4 quart (77 oz.) capacity. They are designed to be attached to any manual spray gun with air and material hose. The cup may be carried in one hand using the comfortable hand grip or left on the floor while spraying. The KB-II's wide diameter and low profile provides a low center of gravity which increases stability and resists tipping. Models KB-555 and KB-545-SS include a 0-30 psi gauge. KB II cups are supplied with KK-5051 disposable cup liners (5 each) to reduce clean up time and cleaning solvent.

Pressure cups provide a greater degree of control over atomization air and material pressure than obtainable through use of suction feed equipment. Pressure cups also enable user to apply heavy or more viscous materials in small amounts where a 2 quart capacity is sufficient for the job.

## 04.3 INSTALLATION

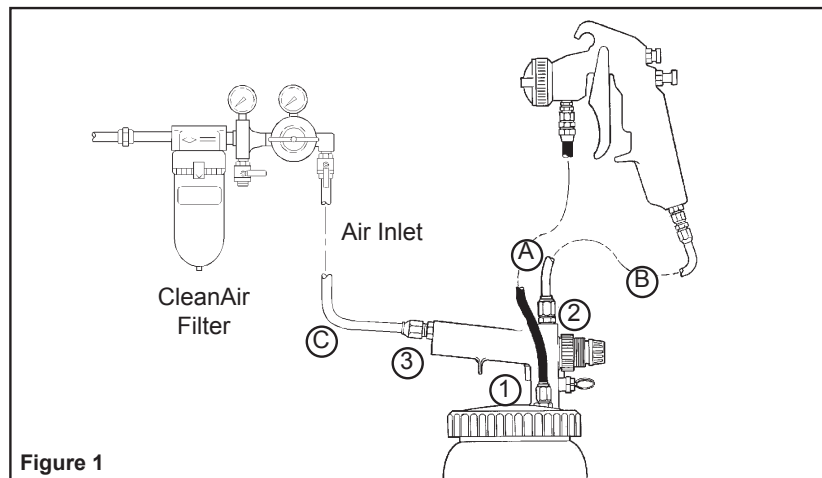
### ! WARNING

Risk of injury. Cup is under pressure. Disconnect cup assembly from air supply before installing or removing lid assembly from cup for filling or cleaning.

1. Connect fluid hose (A) to fluid inlet of gun and outlet of cup (1) as shown. See Figure 1.
2. Connect atomization air hose (B) to air inlet of gun and outlet of cup (2) as shown. See Figure 1.
3. Connect air supply hose (C) to inlet coupling (3) on cup handle. See Figure 1.

### NOTICE

Order hoses separately.



## 04.4 OPERATION

### ⚠ WARNING

Risk of injury or equipment damage. Air pressure to the cup must never exceed 50 psi, (3.5 bar).

Mix and prepare the material to be sprayed according to manufacturer's instructions. Strain material through a 60 to 90 mesh screen or equivalent before spraying. Place KK-5051 disposable liner into cup. Refer to instructions provided with KK-5051.

### DESCRIPTION OF CONTROLS

(Refer to Figure 2)

#### Regulator Assembly (15)

Controls pressure on material in cup.

#### Pressure Bleed Down Valve (6)

Allows air to be bled from cup

To reduce pressure in cup, turn knob of regulator assembly counterclockwise. Bleed off excess air by momentarily turning pressure relief valve (6) counterclockwise. Readjust pressure by turning knob of regulator (24) assembly clockwise. Turning regulator all the way out shuts off air supply to the cup.

### NOTICE

Turn pressure bleed valve (6) counterclockwise to vent air from the cup; it is important to do this before removing lid.

1. Place lid on cup. Grasp lid handle and push down with one hand and tighten retaining ring (1) with other hand.
2. Turn regulator knob (24) out (counterclockwise) until no spring pressure is felt.
3. Close pressure bleed valve (6) by turning it in all the way clockwise.
4. Set air supply pressure at approximately 50-60 pounds at regulator.
5. Set material pressure at 10 pounds by turning in regulator knob and reading the gauge. Make sure fluid adjusting screw on spray gun is open (turned out counterclockwise until first thread shows).
6. Test for amount of paint in relation to the speed at which you want to spray. If too much paint is coming out or atomized particle size of paint is too large, follow one of the procedures below.
  - A. Turn regulator knob counterclockwise until gauge shows lower pressure. Bleed off excessive air in cup by turning pressure bleed valve (6) counterclockwise.

- B. Raise air pressure at regulator until well defined atomized pattern of paint is evident. This increases air pressure to spray gun while maintaining same pressure in the cup.

## 04.5 PREVENTIVE MAINTENANCE

### ⚠ CAUTION

Always relieve pressure in cup before removing lid by turning bleed valve out.

### NOTICE

Do not unthread the pressure bleed valve (6) all the way, as it may fall out and be lost.

## CLEANING

### ⚠ CAUTION

Do not wash the lid assembly in a gun washer. The safety valve, gauge and regulator contain parts that will be damaged. The cup only can be washed in a gun washer.

Use of the KK-5051 disposable cup liner will significantly reduce cleaning time and sol-vent. Another accessory item, KK-5052 Adapter and Hose Kit, can also be used in conjunction with the Solvent Saver™ to save further time and solvent cleaning the fluid passages of the tube, hose, and spray gun.

Grasp lid handle and push down with one hand and turn the retaining ring (1) counterclockwise with the other hand. Pour out any remaining material and add a suitable solvent. Close cup lid as explained in "OPERATION" section. Spray until clean solvent appears. Cup and gun material passages should now be clean. Empty any remaining solvent from cup. Wipe cup with a solvent soaked cloth.

### CHECK VALVE

If contaminated, carefully remove check valve (12) from lid. Soak in suitable solvent. If damaged, replace. Do not torque to more than 10 in. lbs.

**SAFETY VALVE, REGULATOR, PRESSURE GAUGE****! WARNING**

The safety valve limits the maximum air pressure. If the safety valve does not work properly, over pressurization may occur and cause the cup to rupture or explode. Occasionally pull the ring on the safety valve and make sure it operates freely. If the valve is stuck or does not operate smoothly, it must be replaced with a valve having the same rating. Never attempt to adjust or disassemble the safety valve.

The safety valve (14) is factory set at approximately 55 lbs. Never disassemble. If damaged, replace. Never submerge in solvents.

**REGULATOR DISASSEMBLY**

1. Pull the knob on the bonnet outward to unlock regulator knob.
2. Turn the knob counterclockwise to stop.
3. Remove bonnet (24) by turning it counterclockwise. Use pliers if necessary.
4. Remove adjusting screw and nut, regulating spring, slip ring and diaphragm.
5. Use a wide blade screw driver and turn valve seat (18) counterclockwise to remove along with o-ring.
6. Carefully remove valve (17) and valve spring (16).

**REGULATOR REASSEMBLY**

1. Place valve spring (16) into center hole of cast housing. Place valve (17) on the spring (16).
2. Use a wide blade screw driver and tighten valve seat and o-ring assembly (18) to 4-6 in. lbs. torque.
3. Place diaphragm (19) on the valve seat. Diaphragm tube must slide freely through valve seat after valve seat is torqued into the body.
4. Place slip ring (20) on inside shoulder of bonnet (24).
5. Place adjusting screw (23), nut (22) and regulating spring (21) into bonnet (24).
6. Tighten bonnet assembly (24) to 65-75 in. lbs. torque.

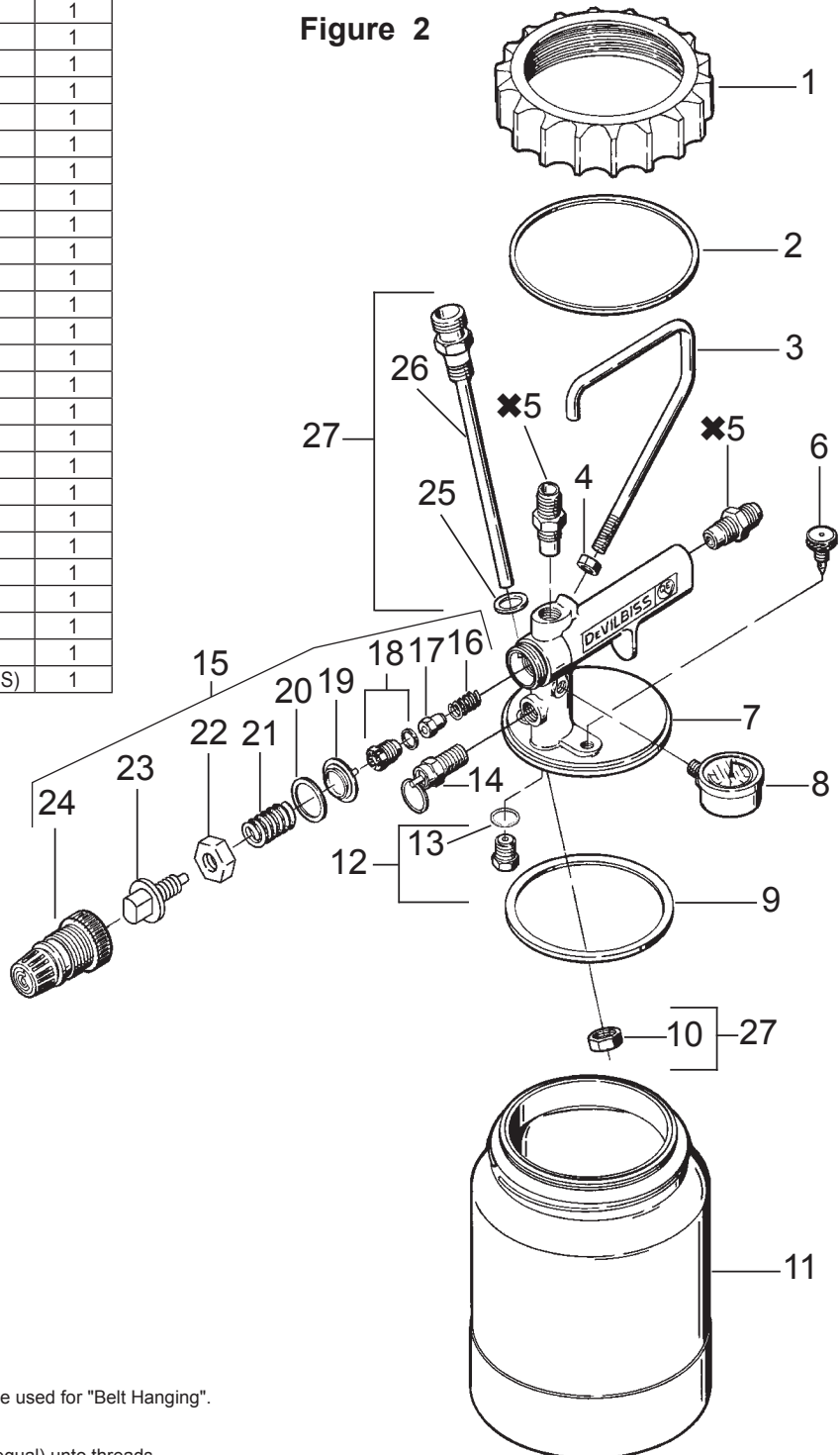
**04.6 TROUBLESHOOTING**

PROBLEM	CAUSE	CORRECTION
Excess pressure in cup.	Gauge (8) registering incorrectly	Replace.
	Safety valve (14) setting too high.	Replace.
	Valve spring (16) broken or distorted.	Replace.
	Diaphragm (19) damaged.	Replace.
	Leak at regulator valve (17 and 18).	Replace.
Insufficient pressure in cup.	Safety valve (14) leaking.	Replace.
	Check valve (12) stuck shut.	Clean or replace.
	Gauge (8) registering incorrectly.	Replace.
	Leak at cup lid (11) threads.	Tighten cup or replace gasket (9) or slip ring (2).

04.7 PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	IND. PARTS REQ.
1	KB-64	Retaining Ring	1
2 #	KB-81-K5	Slip Ring (Kit of 5)	1
3*	KB-74	Handle - Secondary	1
4	---	Nut 5/16"-18 (purchase locally)	1
5	P-MB-51	Adapter	2
6 #	KB-66	Pressure Bleed Valve (For KB-555)	1
	---	Pressure Bleed Valve (For KB-545-SS)	1
7	KB-70	Lid w/handle (For KB-555)	1
	---	Lid w/handle (For KB-545-SS)	1
8	GA-355	Pressure Gauge 0-30 psi	1
9 #	KB-80-K5	Gasket (Kit of 5)	1
10+	MBD-11-K5	Locknut (For KB-555, Kit of 5)	1
	---	Locknut (For KB-545-SS)	1
11	KB-422	2 qt. cup (For KB-555)	1
	---	2 qt. cup (For KB-545-SS)	1
12	KB-432-K3	Check Valve (Kit of 3)	1
13#	KB-85-K5	Gasket (Kit of 5)	1
14	TIA-4355	Safety Valve	1
15	KB-428-1	Regulator Kit	1
16•	---	Valve Spring	1
17•	---	Valve, PTFE	1
18•	---	Valve Seat and O-Ring Assembly	1
19•	---	Diaphragm, PTFE protected	1
20•	---	Slip Ring	1
21•	---	Regulator Spring	1
22•	---	Nut	1
23•	---	Adjusting Screw	1
24•	---	Bonnet	1
25+	KB-60-K6	Gasket (Kit of 6)	1
27	KK-4997	Fluid Tube Kit - (Aluminum For KB-555)	1
	KK-4996	Fluid Tube Kit - (Stainless Steel for KB-545-SS)	1

Figure 2



- These parts are included in the Regulator Kit KB-428-1.
- # Recommended Spare Parts and KB-428-1 Regulator Kit.
- \* A secondary handle (3) has been provided with each cup. May be used for "Belt Hanging".
- + These parts are included in Ref. No. 267, Fluid Tube Kit.
- ✱ Apply thread sealant (i.e. Loctite #242 medium strength blue or equal) unto threads.

**MANUAL CHANGE SUMMARY**

Date	Description	Version
03/01/2025	Rebranded to Binks	R7

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## WARRANTY POLICY

This product is covered by Binks' materials and workmanship limited warranty.

The use of parts or accessories from sources other than Binks will void all warranties. Failure to follow reasonable maintenance guidance provided can invalidate the warranty.

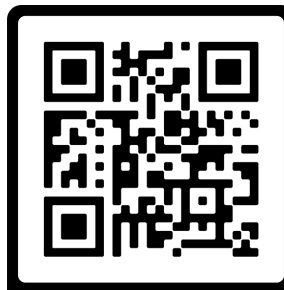
For specific warranty information, please contact Binks.

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For technical assistance or to locate an authorized distributor, contact one of our international sales and customer support locations listed below.

REGION	BINKS CONTACT
Americas	Tel: 1-800-992-4657
Europe, Africa, Middle East	Tel: +4401202571111
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Japan	Tel: +81457856421
Australia	Tel: +61085257555

## WARRANTY PAGE



# Binks

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